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**BLADEcontrol**<sup>®</sup> **Reliable ice detection with different measuring methods**  
CONDITION MONITORING SYSTEM

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- System variants for reliable ice detection
- Icing events at turbines
- Wind farm monitoring
- Energy loss by heating without ice on the blades
- Conclusions



## Close-to-root sensors



- Installation: 2 m from blade lid
- In case of retrofit easy to install (i.e. requirements Health & Safety)

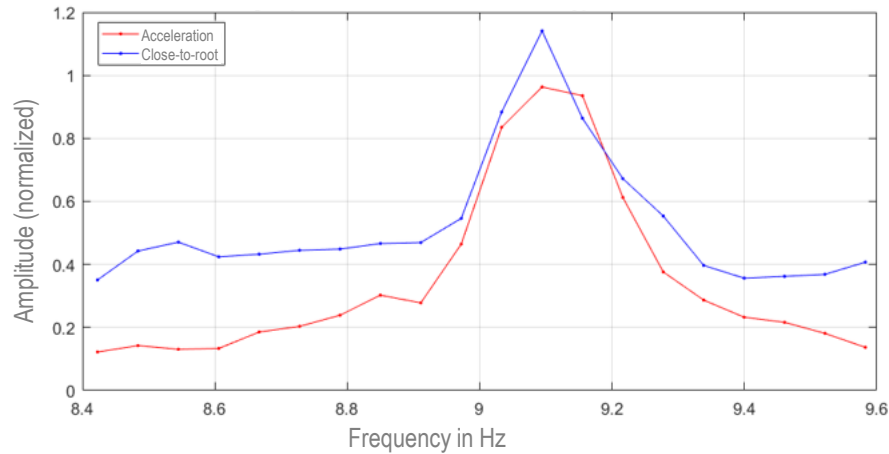
## Acceleration sensors



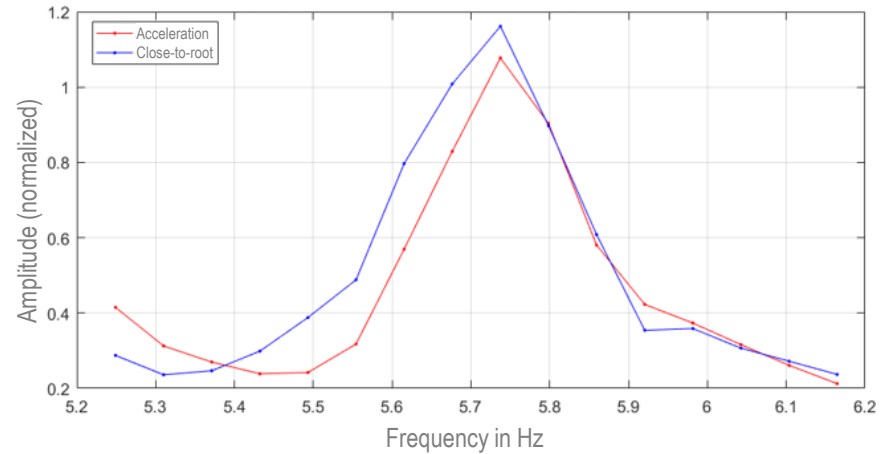
- Installation: 1/3 of blade lengths
- Retrofittable

## ➤ Comparison of measured values of acceleration sensors & close-to-root sensors

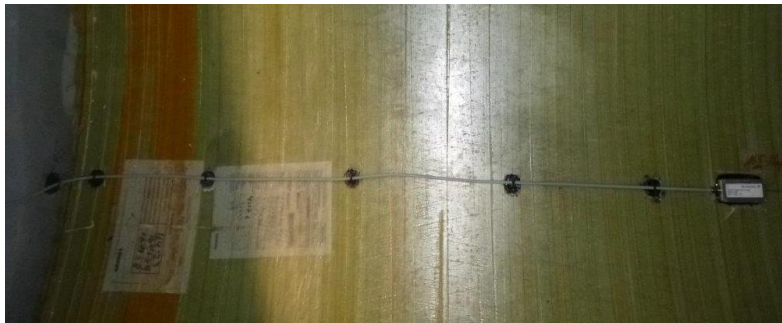
edge-wise; turbine rotating; blade type: structural shell



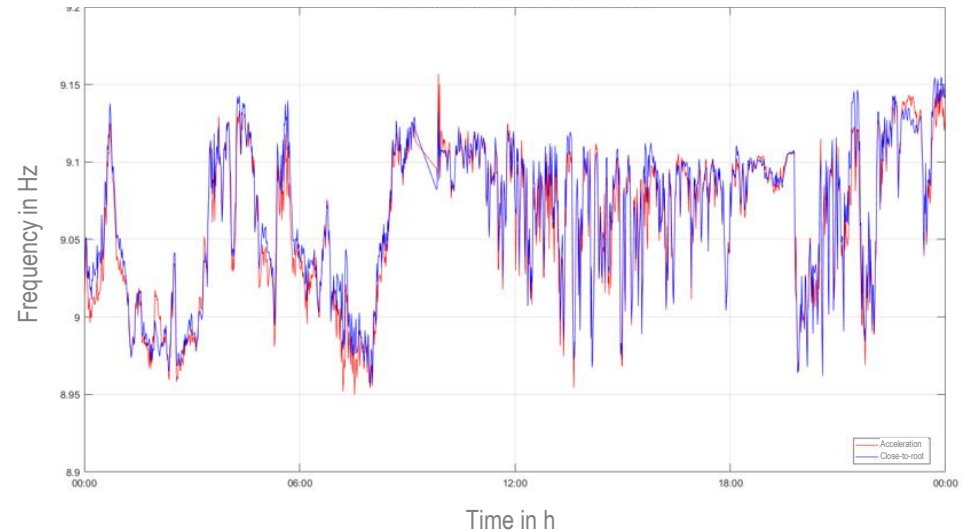
flap-wise; turbine in standstill; blade type: structural shell



- Identical frequency ranges
- Reliable ice detection, even during standstill
- Same results for structural shell & beam blades



Frequency-response characteristic; turbine rotating; blade type: structural shell



- Evaluation of ice events at a turbine in northern Sweden per winter season

| Winter season  | Number of ice events<br>> 1 h | Duration of standstill/heating<br>in days |
|----------------|-------------------------------|---|
| 2013/2014      | 84                            | 46  |
| 2014/2015      | 57                            | 58  |
| 2015/2016      | 84                            | 42  |
| 2016/2017      | 114                           | 31  |
| 2017/2018      | 75                            | 72  |
| <b>Average</b> | <b>83 events</b>              | <b>50 days</b>                            |

- Comparative view of icing at a wind farm in Germany
- 5 h between first and last ice alert on turbines



- Comparative view of icing at a wind farm in Sweden
- 3 h between first and last ice alert on turbines
- 4.5 h between automatic restart of first and last turbine

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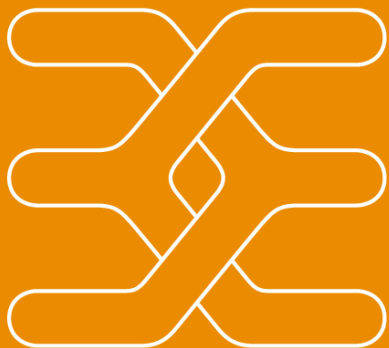


## Example calculation:

- Power consumption of hot air heating system: 60 kW per blade → 180 kW / turbine
- Average value from previous example: 2.5 h heating without ice on the blades
  - Energy consumption: 450 kWh / turbine
  - Costs (80 € / MWh): 36.0 € / turbine / ice event
- On average 83 ice events / winter season
  - Costs (80 € / MWh): 2,988 € / turbine / season
  
- Amortization of **BLADEcontrol**<sup>®</sup> after approx. 3 years

- Reliable ice detection by close-to-root & acceleration sensors
- 50 days standstill/heating of turbines per winter season due to ice events in cold climate regions
- Different icing within a wind farm
  
- Downtimes due to ice reduce the availability
- Reduction of energy demand for heating system by shorter operation periods
- Reduce of yield loss due to early and detailed ice detection





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## Thank you!

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